BLUE

Dart Aerospace Ltd.

Date Wednesday, 15/08/2007 3:53:43 PM
User Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	**Drawing Name**	: 206L/L/L3/L4 HIGH GEAR SKID
Job Number	: 33927		
Estimate Number	: 10525		
P.C. Number	: N/A	**Part Number**	: D206642411BL
This Issue	: 15/08/2007 **S.O. No.** : N/A	**Drawing Number**	: N/A
Prsht Rev.	: NC	**Project Number**	: N/A
First Issue	: N/A **Type** : LANDING GEAR	**Drawing Revision**	: N/A
Previous Run	: 33172	**Material**	: N/A
Written By	:	**Due Date**	: 05/09/2007 **Qty:** 1 **Um:** Each
Checked & Approved By	:		
Comment	: Est Rev:K 05.10.11 Revised picklist per CHG004 KJ/CP/JLM		

Additional Product

Job Number:

Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL

Comment: DOCUMENT CONTROL
Photocopy bluefile and create labels per PPP D206-642-411 CHG004 CP 07/08/17

2.0	~~33927A~~	206 L HIGH GEAR SKIDTUBE

Comment: Sub-Component 206 L HIGH GEAR SKIDTUBE
D206-642-441 B 32444

3.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Pick Packing Kit

4.0	D2652	Bushing

Comment: Qty.: 24.0000 Each(s)/Unit Total : 24.0000 Each(s)
Pick: Packing Kit

Qty	Part Number	Description	Batch
24	D2652	Bushing	B33215
1	~~D206-642-441(REF)~~		N/A

5.0	D2655	Ring

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Pick: Packing Kit

Qty	Part Number	Description	Batch
1	D2655	Tow Ring	B33740

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W/O:	WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: ______________________ **PAR #:** _______ **Fault Category:** __________________ **NCR:** Yes No **DQA:** _____ **Date:** _________

QA: N/C Closed: _____ **Date:** _________

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevD

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Job Number:

Seq. #:	Machine Or Operation:	Description :
6.0	D2659	Lug Assembly

Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
Pick: Packing Kit

Qty	Part Number	Description	Batch
2	D2659	Lug Assembly	B ~~23~~ 33741

Seq. #:	Machine Or Operation:	Description :
7.0	D2712	Set Screw

Comment: Qty.: 10.0000 Each(s)/Unit Total : 10.0000 Each(s)
Pick: Packing Kit

Qty	Part Number	Description	Batch
10	D2712	Set Screw	B32506

Seq. #:	Machine Or Operation:	Description :
8.0	D29321	206 Saddle Left side

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Pick: Packing Kit

Qty	Part Number	Description	Batch
1	D2932-1	Saddle	B32325

Seq. #:	Machine Or Operation:	Description :
9.0	D29331	206 Saddle Left

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Pick: Packing Kit

Qty	Part Number	Description	Batch
1	D2933-1	Saddle	B33742

Seq. #:	Machine Or Operation:	Description :
10.0	D2934	Saddle Spacer

Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
Pick: Packing Kit

Qty	Part Number	Description	Batch
2	D2934	Saddle Spacer	B33235

Seq. #:	Machine Or Operation:	Description :
11.0	D2935	Saddle Spacer

Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
Pick: Packing Kit

Qty	Part Number	Description	Batch
2	D2935	Saddle Spacer	B33219

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Part No: ____________________ PAR #: _______ Fault Category: __________________ NCR: Yes No DQA: _____ Date: _________

QA: N/C Closed: _____ Date: _________

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Job Number:

Seq. #:	Machine Or Operation:	Description :
12.0	D29381	206 Saddle Left side

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Pick: Packing Kit
Qty Part Number Description Batch
1 D2938-1 Saddle B33743

13.0	D29391	206 Saddle Left side

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Pick: Packing Kit
Qty Part Number Description Batch
1 D2939-1 Saddle B33744

14.0	D2968043	Tow Ring

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Pick: Packing Kit
Qty Part Number Description Batch
1 D2968-043 Tow Ring B33745

15.0	AN337A	Bolt

Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
Pick: Packing Kit
Qty Part Number Description Batch
4 AN3-37A Bolt M102339

16.0	AN341A	Bolt

Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)
Pick: Packing Kit
Qty Part Number Description Batch
8 AN3-41A Bolt M104156

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Job Number:

Seq. #:	Machine Or Operation:	Description :
17.0	AN45A	Bolt

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Pick: Packing Kit
Qty Part Number Description Batch
1 AN4-5A Bolt M100857 –

Seq. #:	Machine Or Operation:	Description :
18.0	AN46A	Bolt

Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)
Pick: Packing Kit
Qty Part Number Description Batch
12 AN4-6A Bolt M103962 –

Seq. #:	Machine Or Operation:	Description :
19.0	AN511A	Bolt

Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)
Pick: Packing Kit
Qty Part Number Description Batch
8 AN5-11A Bolt M104746 –

Seq. #:	Machine Or Operation:	Description :
20.0	AN512A	Bolt

Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
Pick: Packing Kit
Qty Part Number Description Batch
4 AN5-12A Bolt M104156 –

Seq. #:	Machine Or Operation:	Description :
21.0	AN513A	Bolt

Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
Pick: Packing Kit
Qty Part Number Description Batch
4 AN5-13A Bolt M15928 –

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Part No: ____________________ **PAR #:** _______ **Fault Category:** _________________ **NCR:** Yes No **DQA:** _____ **Date:** _________

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Job Number:

Seq. #:	Machine Or Operation:	Description :

22.0 AN960JD10 Washer

Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)
Pick: Packing Kit
Qty Part Number Description Batch
12 AN960JD10 Washer M104885

23.0 AN960JD1016 Washer

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Qty Part Number Description Batch
1 AN960JD1016 Washer M55519

24.0 AN960JD416 Washer

Comment: Qty.: 25.0000 Each(s)/Unit Total : 25.0000 Each(s)
Qty Part Number Description Batch
25 AN960JD416 Washer M104215

25.0 AN960JD516 Washer

Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)
Qty Part Number Description Batch
8 AN960JD516 Washer M104156

26.0 AN9704 Washer

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Qty Part Number Description Batch
1 AN970-4 Washer M103344

27.0 MS21042L3 Nut

Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)
Qty Part Number Description Batch
12 MS21042L3 Nut (or -3) M104936

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Job Number: 33927

Part Number: D206642411BL

Job Number:

Seq. #:	Machine Or Operation:	Description :
28.0	MS21042L4	Nut

Comment: Qty.: 13.0000 Each(s)/Unit Total : 13.0000 Each(s)

Qty	Part Number	Description	Batch
13	MS21042L4	Nut (or -4)	M102552

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Seq. #:	Machine Or Operation:	Description :
29.0	QC4	INSPECT 100% KITS FOR COMPLETENESS

Comment: INSPECT 100% KITS FOR COMPLETENESS 07/08/17

Seq. #:	Machine Or Operation:	Description :
30.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Identify and pack for shipping as per PPP D206-642-411
Location:_______
PPP Rev: Ø 07/08/17

Seq. #:	Machine Or Operation:	Description :
31.0	QC21	FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE 07.08.20

Job Completion

07-08-17

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